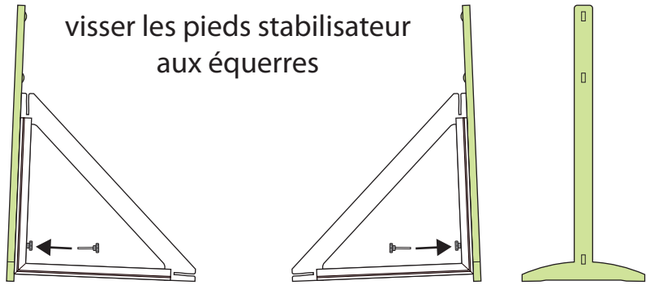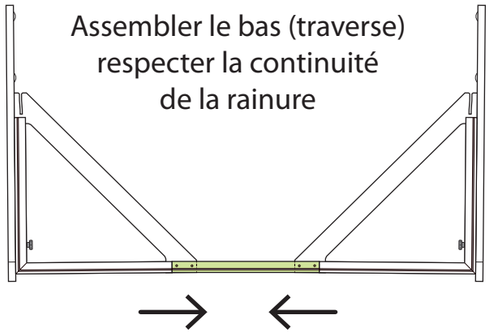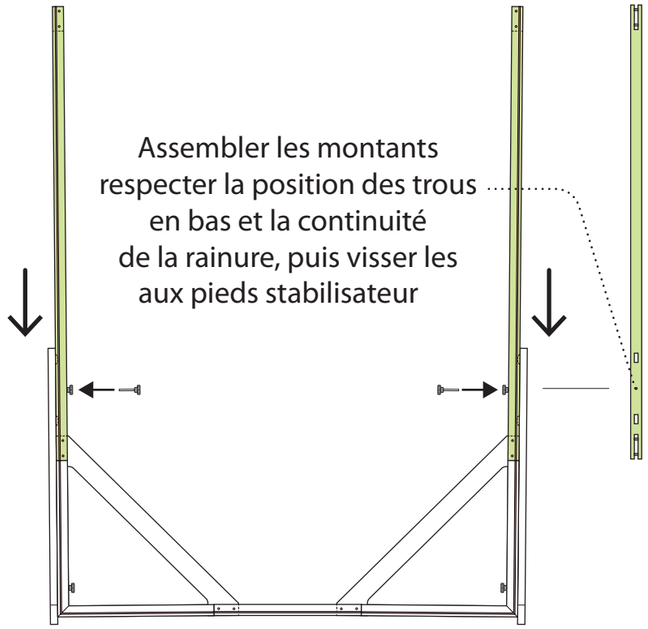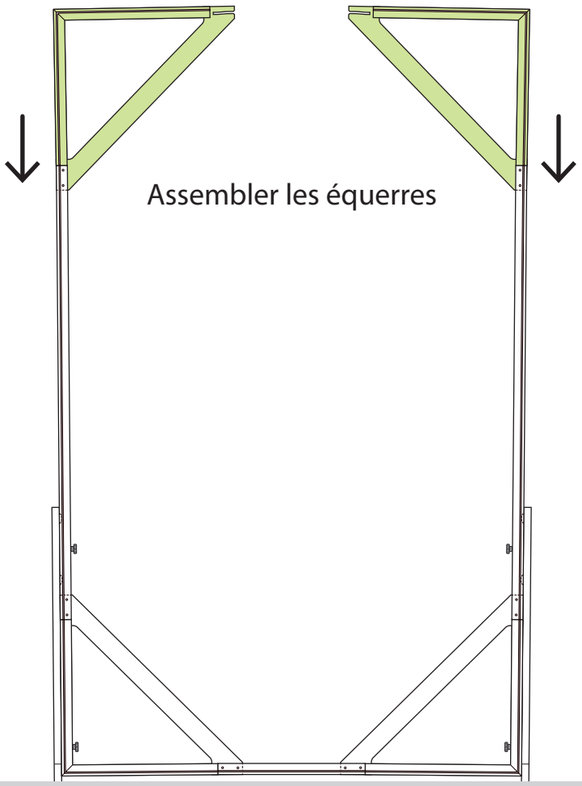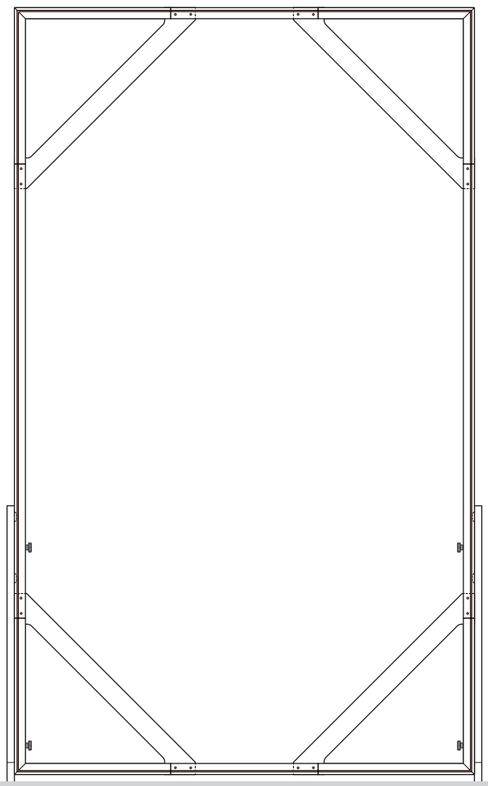Bioframe
assemblage du cadre